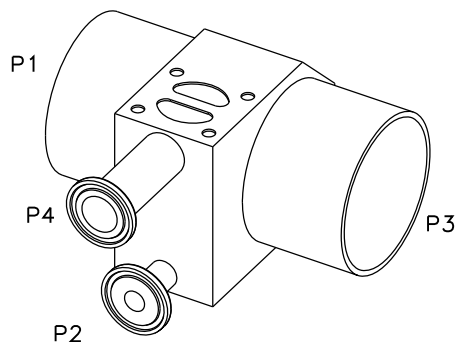
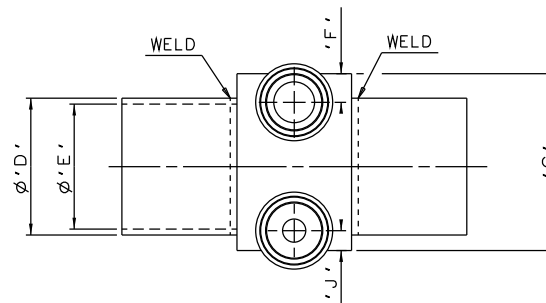
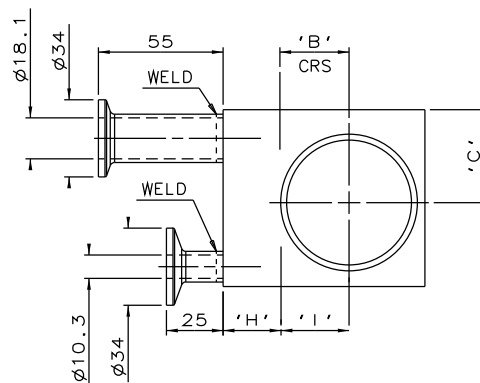
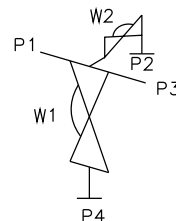
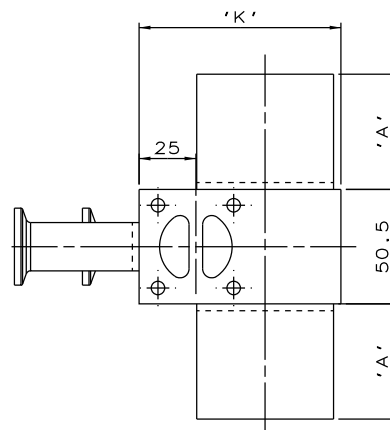


DN15 TO DN50
MAINLINE ONLY



DN65 TO DN100
MAINLINE ONLY

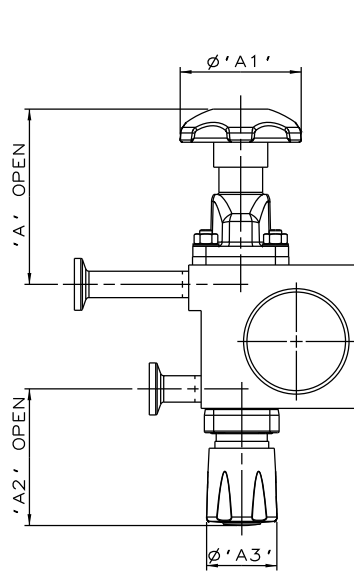


ORIENTATION AS
PER P&ID DIAGRAM
FOR OPTIMUM
DRAINABILITY.

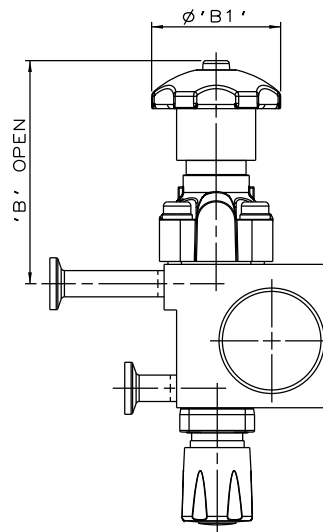
MAINLINE SIZE	A	B	C	ØD	ØE	F	G	H	I	J	K	BODY WEIGHT
mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	Kgs
DN15	50.8	12.1	31.3	21.3	18.1	12.7	62.5	25.5	11.6	8.8	51.0	1.2
DN20	50.8	15.2	31.0	26.9	23.7	13.7	62.0	25.8	14.4	9.8	56.6	1.3
DN25	50.8	17.9	30.0	33.7	29.7	13.7	62.5	25.5	17.4	9.8	62.7	1.4
DN32	50.8	22.2	34.0	42.4	38.4	13.7	64.0	25.5	21.7	9.8	72.0	1.6
DN40	50.8	25.1	36.0	48.3	44.3	12.5	68.0	25.5	24.6	9.6	77.0	1.7
DN50	50.8	30.6	41.0	60.3	55.1	12.7	78.0	25.5	30.1	8.8	89.0	2.1
DN65	50.8	38.5	44.5	76.1	70.9	12.7	85.6	25.5	38.0	8.8	104.5	2.1
DN80	50.8	44.9	48.0	88.9	83.7	12.7	95.5	25.5	44.4	9.8	117.3	2.4
DN100	101.6	58.0	61.0	114.3	109.1	12.7	121.0	25.5	57.1	8.8	143.0	2.4

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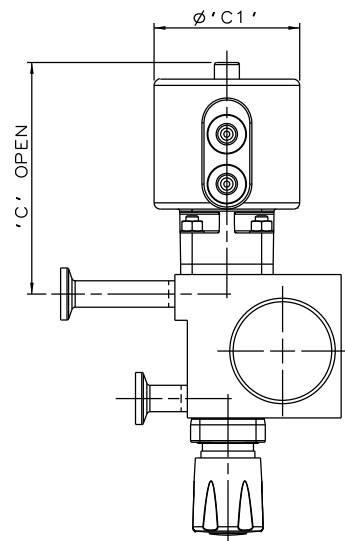
CRANE Process Flow Technologies A Crane Co. Company	Saunders The Science Inside		
Title SCHEDULE OF LEADING DIMENSIONS FOR DN15 WEIR 'T' BODY WITH DN8 BACK SAMPLE COMPLETE WITH : MAINLINE : BUTT WELD ISO 1127 S1 TUBE ENDS BRANCH : HYGIENIC CLAMP END WITH ISO 1127 S1 BORE SAMPLE : HYGIENIC CLAMP END WITH ISO 1127 S1 BORE			
Drawn R1	Date 25.05.12	UNCONTROLLED IN HARD COPY FORMAT	
Checked JRD	Date 25.05.12		
First Angle Projection Method E	DO NOT SCALE	Drawing No. WEB-223	Issue. 1



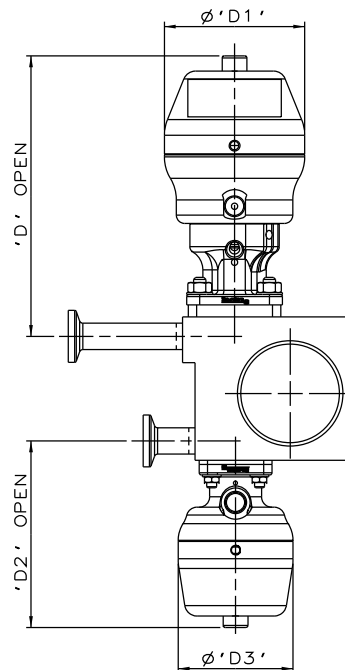
SS NON SEALED
& PURE PERFORMANCE
BONNET ASSEMBLY



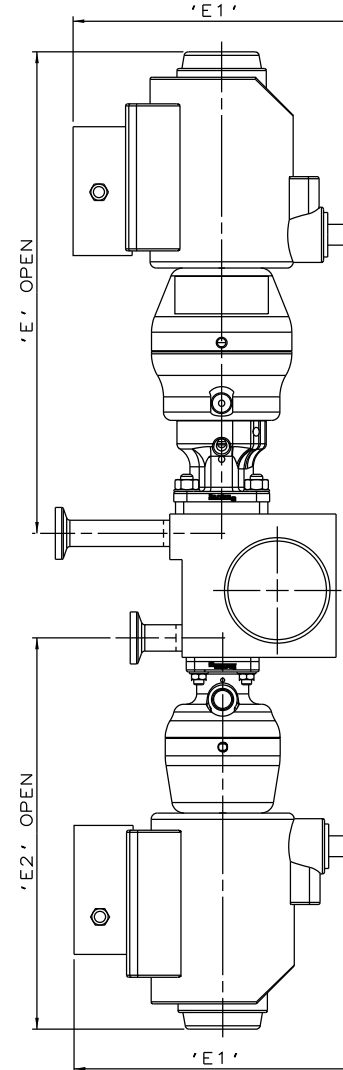
PES BONNET ASSEMBLY
& PURE PERFORMANCE
BONNET ASSEMBLY



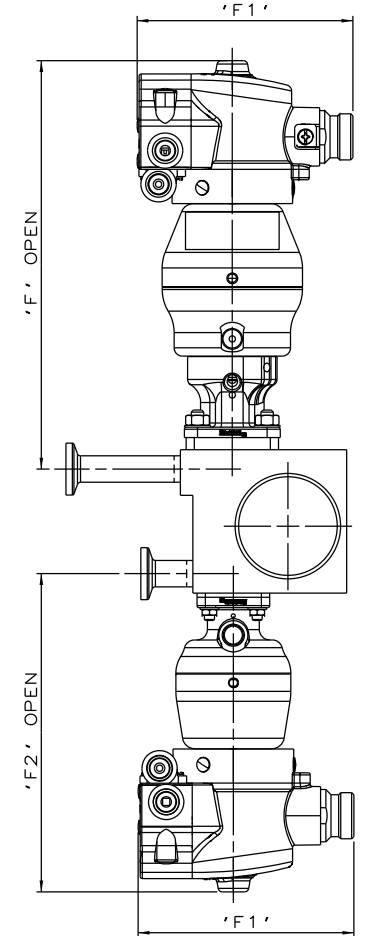
EC ACTUATOR (ALL MODES)
& PURE PERFORMANCE
BONNET ASSEMBLY



*S360 ACTUATORS



*S360 ACTUATORS
WITH I-VUE SENSORS



*S360 ACTUATORS
WITH M-VUE SENSORS

BLOCK CAN BE FITTED WITH ANY EXISTING
SUITABLE TOP WORK COMBINATIONS

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Saunders
The Science Inside

Title
SCHEDULE OF LEADING DIMENSIONS FOR DN15/0.50 WEIR
'T' BODY WITH DN8/0.25 BACK SAMPLE WITH MAINLINE
BUTT WELD ISO 1127 S1 TUBE ENDS, BRANCH AND SAMPLE
HYGIENIC CLAMP ENDS WITH ISO 1127 S1 BORE.
FITTED WITH TOPWORKS OPTIONS

Drawn RI Date 09.05.17 UNCONTROLLED IN
Checked RND Date 09.05.17 HARD COPY FORMAT

First Angle Projection Method E DO NOT SCALE Drawing No. WEB-223-ASSY Issue. 1

* DIMENSIONS SHOW MAXIMUM ENVELOPE FOR ALL MODES

BRANCH / SAMPLE SIZE	A	A1	A2	A3	B	B1	C	C1	D	D1	D2	D3	E	E1	E2	F	F1	F2																		
mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm																		
DN15 x DN150.50 x 0.50	88.7	3.49	62.0	2.44	66.2	2.61	34.0	1.34	111.7	4.40	62.0	2.44	115.7	4.56	70.0	2.75	139.7	5.50	67.5	2.66	89.8	3.54	55.0	2.18	235.7	9.28	136.0	5.35	188.8	7.43	200.0	7.87	103.8	4.09	154.8	6.09